

# Work Order ID 92216

Tuesday, October 23, 2012 11:20:43 AM

**\*92216\***

Page 1

Item ID: PB67-43001-213

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Flanged Hook

Start Date: 10/23/2012 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 11/9/2012 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 12-10-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

100

0.00

**\*100\***

BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blanks: 2.00" x 1.00" x 2.750" long

12/10/26

10

0

110

0.00

**\*110\***

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

Machine as per Folio FA531 and Dwg B67-43001  
Identify as B67-43001-213  
Dwg Rev C  
Folio Rev AA

12/10/27

10

0

120

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*120\***

QC

Memo

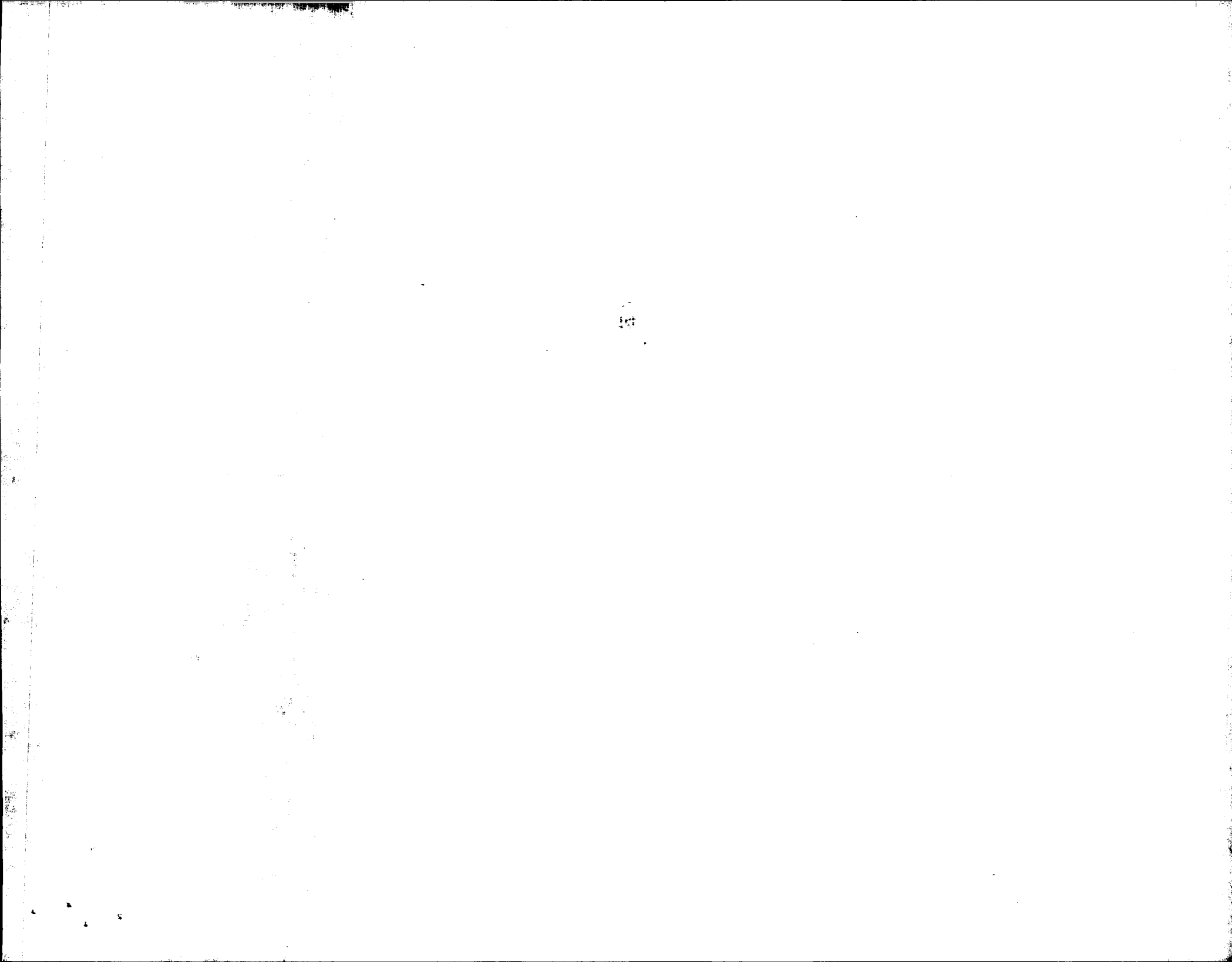
0.00

Quality Control

12/10/27

10

0



**\*92216\***

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**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 10/23/2012    **Start Qty:** 10.00

**\*10\***

**Cust Item ID:****Required Date:** 11/9/2012      **Req'd Qty:** 10.00

**\*10\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.  
Stamp**

0.00

**\*130\***

QC

## Memo

0.00

## Quality Control

Identify as per dwg & Stock Location: ST 3X5 0.00

**\*140\***

### Packaging

## Memo

0.00

## Packaging

QC21- Final Inspection - Work Order Release	0.00
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**\*150\***

OC

## Memo

0.00

## Quality Control

# Picklist Print

Tuesday, October 23, 2012 11:20:43 AM

Page 1

Work Order ID: 92216

Parent Item: PB67-43001-213

Parent Item Name: Flanged Hook

Start Date: 10/23/2012

Required Date: 11/9/2012

Start Qty: 10.00

Required Qty: 10.00

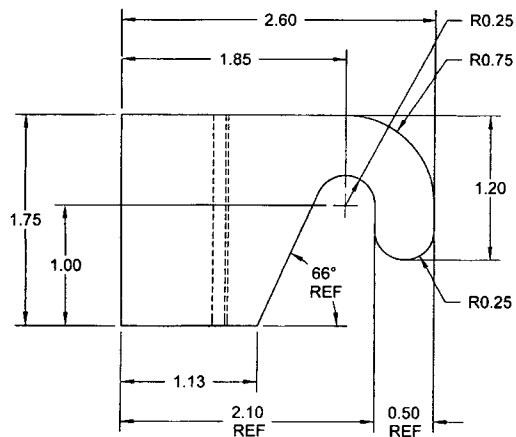
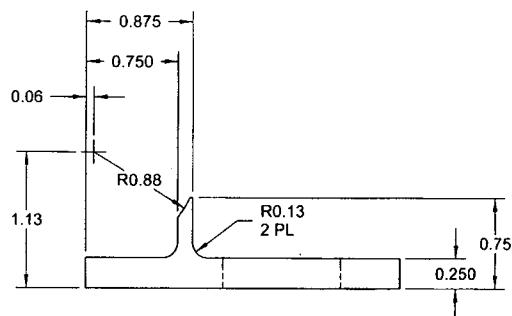
Comments: IPP A05.06.08New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00		Purchased	No			100	f	35.1080	0.2396	2.5221053			

B.A. 12/10/26

Location	Loc Qty	Loc Code
MAT	0.318	
112567	0	
→ 121660	<del>0.318</del>	
MAT004	34.79	
122081	10.79	
123279	24	

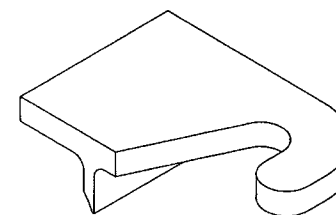
2.5221 ft



**B67-43001-213 FLANGED HOOK**

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
REF. DART SPEC. M6061T6B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs



# 92016

**RELEASED**  
2009-09-24  
MP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 17 OF PREMIER AVIATION DRAWING NO. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.24		
REV.		DESCRIPTION	BY	DATE		
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. C		
DRAWN	AS					
CHECKED	AS				DRAWING NO. B67-43001-213	SHEET 1 OF 1
MFG. APPR.	MP				TITLE	SCALE
APPROVED	MP				FLANGED HOOK	NTS
DE APPR.	N/A					
DATE	09.02.24	COPYRIGHT © 1985 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD				

## FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

